



## BODY MOUNT RELOCATION INSTALLATION INSTRUCTIONS

	<b>NOTICE</b> Read instructions completely before installing this product. Refer back to the instructions frequently during installation.		<b>CAUTION</b> Flying Object Hazard. Fluid Splash Hazard. Wear safety glasses at all times when working on vehicle.
<b>WARNING:</b> Cancer and Reproductive Harm - <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a>			

**NOTE:** Welding should be done by an experienced professional.

1. Remove tire to gain access to the body mount.



2. Remove the door jam trim by pulling up on it.



**AP-307177-INS**

**3.** Remove the kick panel nut and remove the kick panel.



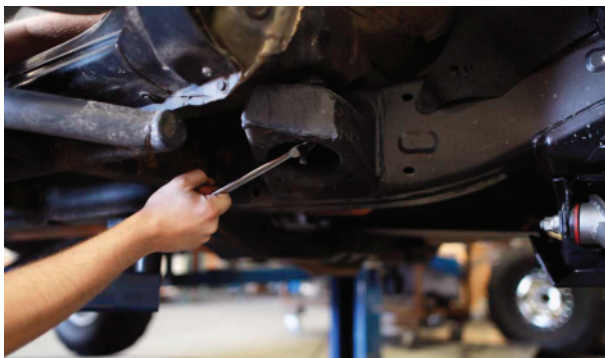
**4.** Pull back carpet.



**5.** Remove plug covering body mount bolt.



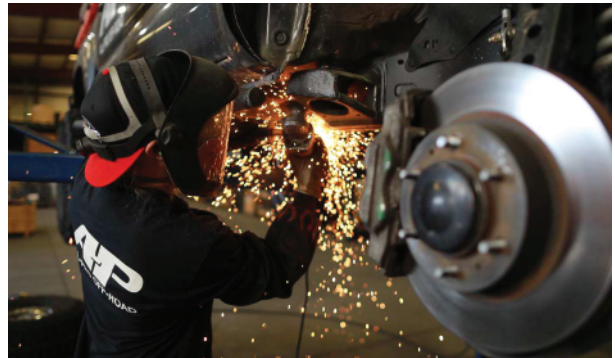
**6.** Loosen and remove body mount bolt.



**7.** Before cutting off body mount the body needs to be supported by a jack stand or something similar.



**8.** The body mount can be cut off using a plasma cutter, cutting torch, sawzall, or angle grinder. If using a sawzall or angle grinder the body mount bracket may need to be cut off in sections.



**9.** Grind off any remnants of the body mount be careful not cut grind into the frame too much.

**10.** Slide the body mount bolt back through the body.



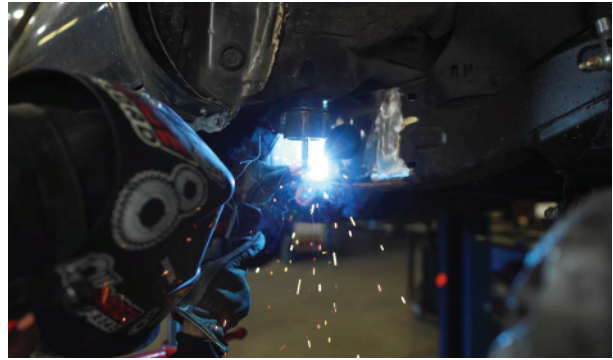
**11.** Slide the upper bushing and body mount, over the bolt and swing the body mount over to the frame and mark where the mount contact the frame.

**12.** Clean the paint off the frame where the body mount will be welded on the frame.

**13.** Reinstall the body mount bushing, body mount, body mount bushing, washer and nut and tighten to 34 ft\*lbs.



**14.** Weld bracket on the frame in sections to prevent melting the bushings.



**15.** The inside and outside of the front and rear of the bracket along with the inside of the top will need to get welded.



**16.** Once welding is complete the jack supporting the body can be removed.



**17.** If desired the excess body mount bolt can be cut off.



**18.** Once the body mount has cooled paint the bare metal to prevent any corrosion.



**19.** Reinstall plug, kick panel, and trim panel.

**20.** Reinstall tire.



**21.** Repeat on opposite side.