



# INSTALLATION INSTRUCTIONS

**PART No.**

**FB21311**

**Toyota 2016+/3<sup>rd</sup> Gen Tacoma  
Center Stubby Bumper**



**Lights & Light Hardware  
are NOT included**

**Cutting/Removing of the  
body is required**

**REQUIRED TOOLS**

10mm Socket  
11mm Socket  
12mm Socket  
14mm Socket  
Body Clip Remover  
Air Saw  
3mm Hex Wrench  
Marker  
Help of a Friends

**KIT CONTAINS**

Center Stubby Bumper  
D-Rings  
Rubber Seal  
Hex Bolt  
Washer  
Hex Nut

**QTY**

1  
2  
1  
1  
1  
1  
1

2131100



## Toyota 2016+/3<sup>rd</sup> Gen Tacoma Center Stubby Bumper

### 1) PREPARE YOUR VEHICLE

Open your vehicle's hood and remove the two screws from the top grill brackets with a 10mm socket.



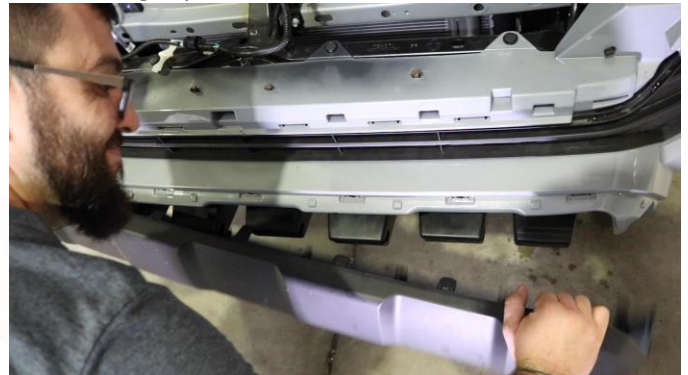
With a screw driver, remove the two push clips just inside the grille. Gently and evenly tug at the grille and remove it from the vehicle.



Remove the two remaining push clips from the air dams and pull them out.



Gently pull at and remove the lower plastic bumper, followed by removing its support piece by pushing its retaining clips down.





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**2) MARK AND CUT**

Begin removing the bumper valence with an air saw or similar, as shown.



With the space now clear, with a 14mm socket, begin removing the 6 nuts securing the aluminum crossmember, and pull it away.



With a marker, follow the body crease and mark your cut line.



With your air saw, begin cutting around the crease and remove the trim.

With the included rubber edging, follow the trim line and cover the cut lines.



**3) MAKE ROOM FOR THE WINCH**

With a 12mm socket, remove the two steering cooler bracket bolts, and gently pull the cooler up.





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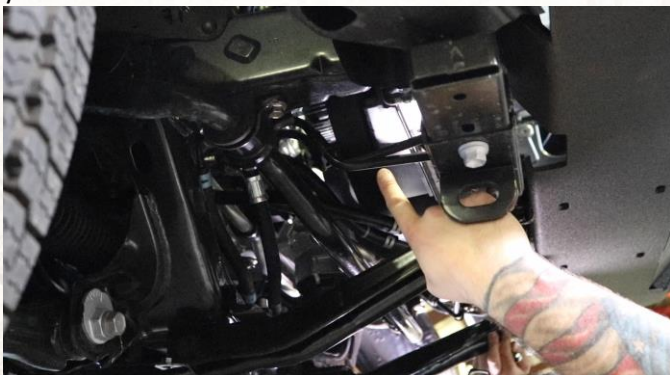
With an 11mm socket, remove the 4 bolts retaining the skid plate, and pull it down, granting access to the steering cooler.



With the included bolt, washers, and nut, secure the driver side cooler bracket to the shown bracket hole, with an 11mm wrench.



On the passenger side, follow the cooler tubes and gently move them backwards, providing space for your winch.

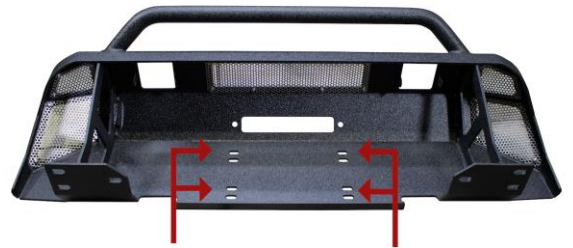


Finally, resecure your skid plate.

#### 4) **INSTALL ACCESSORIES AND BUMPER**

If you wish to install a winch and cube lights, you will need to do so prior to installing the bumper.

The winch plate offers two sets of holes to use, depending on the size requirements of your winch.



Lift the bumper into the opening and onto the factory frame studs, and secure it with the 6 factory nuts with a 14mm socket.



Reassemble your vehicle.