

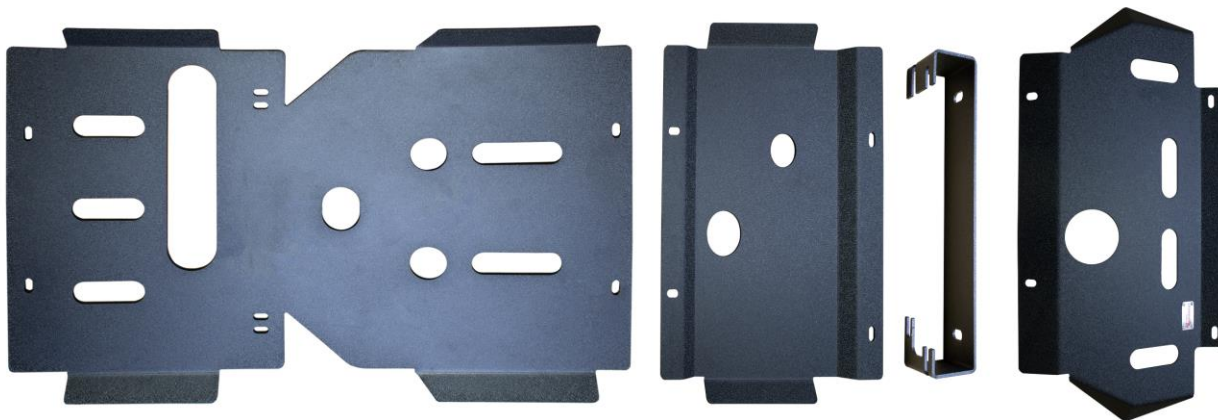


INSTALLATION INSTRUCTIONS

PART No.

FB23330

**2016+ Toyota Tacoma
Complete Underbelly Skid**



REQUIRED TOOLS

- 6mm Hex Key
- 17mm Socket/Wrench
- 12mm Socket
- 18mm Socket

Help of a Friend

KIT CONTAINS

- Front Crash Skid
- Support Mounting Bracket
- Center Crash Skid
- Rear Exhaust Skid
- M10 Washer
- M10-35mm Button Head Bolt
- M10-30mm Button Head Bolt
- M10 Nyloc Nut
- M8 Washer

QTY

- 1
- 1
- 1
- 1
- 8
- 4
- 4
- 4
- 4

2333000

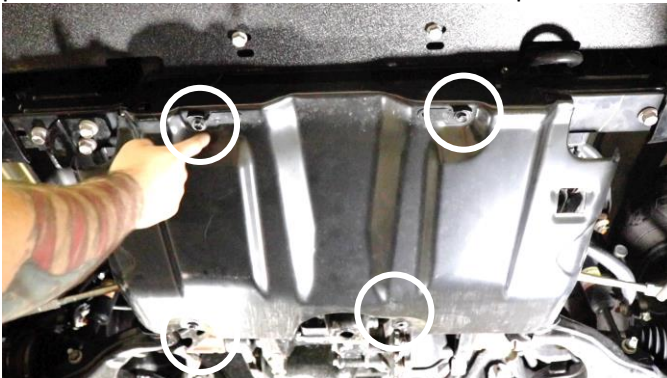
2016+ Toyota Tacoma Complete Underbelly Skid

1) UNINSTALL FACTORY SKID

Lift or jack your vehicle, and support it with jack stands. *Lifting is not required, but highly recommended.



Begin removing your factory skid plate. With a 12mm socket, remove the 4 bolts securing your skid plate. Retain 2 of these to be reused in Step 3.



Next, with an 18mm socket, remove the 3 bolts securing each front crash bars. Retain 2 of these to be reused in Step 2.



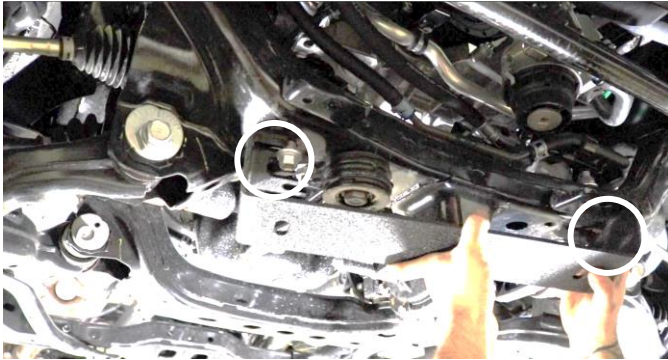
With a 12mm socket, remove the 4 bolts from each rear crash bar.



2016+ Toyota Tacoma Complete Underbelly Skid

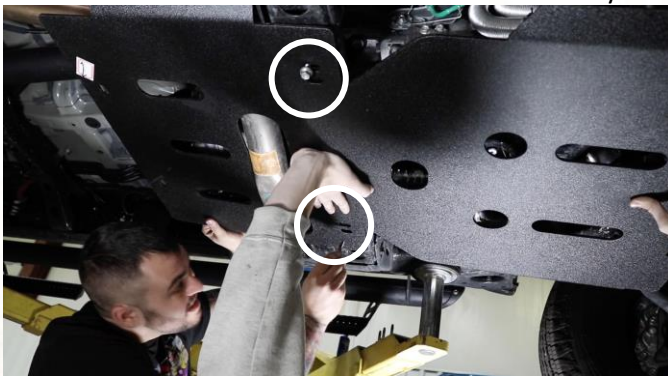
2) INSTALL SUPPORT MOUNTING BRACKET

Using the (2) 18mm factory bolts, loosely reinstall 1 into the crossmember below the axle, where the crash bar sat. Slide the bracket forks around the stud, allowing you to then install the second bolt. Tighten down each bolt.



3) ASSEMBLE/INSTALL SKID

Begin loosely installing the skid, starting with the rear plate. With the help of a friend, lift the plate so that the exhaust pipe pushes through the center hole. Secure it into the frame using the 4 smaller button head bolts and washers with a 6mm hex key.



While supporting the plates, begin loosely securing the center plate to rear so that the center holds 'up' the rear, with 2 of the larger bolts, washers, and nuts with a 17mm socket and 6mm hex key.

Continue to support the plates. Loosely secure the front plate into the front factory skid plate holes with the factory hardware. Orient the front and

center plates so that the front plate holds 'up' the center.



Secure the center and front plates to the support mount with the 2 remaining bolts, washers, and nuts.



Each plate, from front to rear, should be supporting the next. Once the plates are in place, tighten down the button head bolts with a 17mm socket and 6mm hex key. Tighten the front factory bolts with an 18mm socket.

